



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

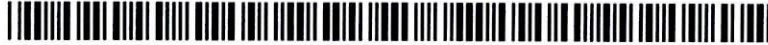
**D5549-013-Rework
Job Sheet 170694**



Part No: D5549-013-Rework

Job Qty: 1 ea

Part Name: Aft Beam Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5549-013-) D5549 REV.B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		1/23/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		1/23/18	0.00	0.00	QC5		PD 12.01.26
130	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		cmd. 18/01/18

Part Op 90 - RA72

Descriptions: 110 - 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 with bolts and quick pin to Aft Beam. Torque nut as per dwg. (see note 8) 3- Install D5550-043 to Aft Beam. Torque nut as per dwg.(see note 9)

130 - Identify as per dwg & Stock in QC Quarantine for RA72

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	10 Ea (10 ea)	90-Start up Operation	F/11925
D5549-3-Rework ✓	Aft Beam	1 Ea (1 ea)	90-Start up Operation	5034120
D5550-043-Rework ✓	Aft Outboard Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5035755
D5553-1-Rework ✓	Bracket 110/op1	2 Ea (2 ea)	90-Start up Operation	5033700
MS20002C6	Washer	6 Ea (6 ea)	90-Start up Operation	5027732
MS21042L4	Nut	10 Ea (10 ea)	90-Start up Operation	5016351
MS21042L6	Nut	6 Ea (6 ea)	90-Start up Operation	5016881
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	5014733
NAS1149D0663J	Washer	6 Ea (6 ea)	90-Start up Operation	FM138040-2

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐																																																																											
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PART NO: D5549-013 Original Serial #: S035883 Revision: REWORK Operation: Start up Operation 01/26/18 Change No:			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																						
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